

直径 Diameter mm	公差 Tolerance mm	最小弯曲次数 Min. number of bends				最小扭转次数 Min. number of Torsions				最小锌层重量 Min. mass of coating Class B
		1570MPa	1770MPa	1960MPa	2160MPa	1570MPa	1770MPa	1960MPa	2160MPa	
0.50≤d<0.55	±0.015	18	17	16	15	35	33	27	25	50
0.55≤d<0.60	±0.015	16	15	14	12	35	33	27	25	50
0.60≤d<0.65	±0.015	12	11	11	9	35	33	27	25	60
0.65≤d<0.70	±0.015	12	11	11	9	35	33	27	25	60
0.70≤d<0.75	±0.015	20	19	18	16	35	33	27	25	60
0.75≤d<0.80	±0.015	18	17	16	14	35	33	27	25	60
0.80≤d<0.85	±0.015	17	16	15	13	35	33	27	25	70
0.85≤d<0.90	±0.015	15	14	13	11	35	33	27	25	70
0.90≤d<0.95	±0.015	14	13	12	10	35	33	27	25	70
0.95≤d<1.00	±0.015	14	13	12	9	35	33	27	25	70
1.00≤d<1.10	±0.020	19	18	17	15	33	31	26	24	80
1.10≤d<1.20	±0.020	17	16	15	14	33	31	26	24	80
1.20≤d<1.30	±0.020	15	14	13	13	33	31	26	24	90
1.30≤d<1.40	±0.020	14	13	12	11	32	29	25	23	90
1.40≤d<1.50	±0.020	13	12	11	10	32	29	25	23	100
1.50≤d<1.60	±0.020	16	15	14	13	32	29	25	23	100
1.60≤d<1.70	±0.020	15	14	13	12	32	29	25	23	100
1.70≤d<1.80	±0.020	14	13	12	11	32	29	25	23	100
1.80≤d<1.90	±0.025	13	12	11	9	30	28	23	21	115
1.90≤d<2.00	±0.025	12	11	10	8	30	28	23	21	115
2.00≤d<2.10	±0.025	17	16	15	13	30	28	23	21	115
2.10≤d<2.20	±0.025	16	15	14	12	30	28	23	21	125
2.20≤d<2.30	±0.025	15	14	13	11	30	28	23	21	125
2.30≤d<2.40	±0.025	15	14	13	11	28	25	21	20	125
2.40≤d<2.50	±0.025	14	13	12	10	28	25	21	20	125
2.50≤d<2.60	±0.025	13	12	11	9	28	25	21	20	125
2.60≤d<2.70	±0.025	12	11	10	8	28	25	21	20	125
2.70≤d<2.80	±0.025	12	11	10	7	28	25	21	20	125
2.80≤d<2.90	±0.030	11	10	9	7	28	25	21	20	135
2.90≤d<3.00	±0.030	11	10	9	6	28	25	21	20	135
3.00≤d<3.10	±0.030	14	13	12	10	26	23	20	19	135
3.10≤d<3.20	±0.030	14	13	12	9	26	23	20	19	135
3.20≤d<3.30	±0.030	13	12	11	8	26	23	20	19	135
3.30≤d<3.40	±0.030	13	12	11	7	26	23	20	19	135
3.40≤d<3.50	±0.030	12	11	10	6	24	21	18	17	135
3.50≤d<3.60	±0.030	10	9	8	5	24	21	18	17	135
3.60≤d<3.70	±0.030	9	8	7	5	24	21	18	17	135
3.70≤d<3.80	±0.030	9	8	7	4	23	20	17	16	135
3.80≤d<3.90	±0.030	8	7	6	4	23	20	17	16	135
3.90≤d<4.00	±0.030	8	7	6	3	23	20	17	16	135

执行标准EN 10264-3, 也可按GB、ISO、YB、JIS、ASTM等标准或客户要求生产。
As per EN, GB, ISO, YB, JIS, ASTM standard, as well as customer' s request.